## Cool Cube' Best Practices

Call for Technical Support (608) 526-6901

- Prep the PCM (phase change material) panels before use according to one of the described methods provided by VeriCor.
- **□** Ensure all components are clean and free of damage.
- □ Lay panels flat when turning them solid (to disperse liquid throughout the panel).
- □ Enable ample air flow around all panel sides.
  - Use spacers (pencils) or racks.  $\rightarrow$
- Freezing/melting times vary depending on number of panels being prepped and equipment being used.



- Assemble using all six panels for maximum hold time.
  - Using less panels does not change the holding temperature, but does decrease the hold time.
- Panels are reusable (10,000+ cycles).
  - End-of-life disposal: Panels are a plastic #2, typically recycled by businesses/communities. PCM is nontoxic and readily biodegradable.
- Use a calibrated data logger or other temperature monitoring device to observe internal temperature.
- Avoid unnecessary opening of the Cool Cube™ after loading payload. Opening of the Cool Cube™ will decrease hold time.
- An infrared temperature thermometer can assist in ensuring the panels reach a safe pack-out temperature (good for finding out the approximate temperature of each panel).
- □ The farther the ambient temperatures are from the melting point, the quicker PCM will change states (solidify/liquefy).





panel, equipment available & purpose.



Assemble PCM Panels





## Prep Method B: Fridge/Room Prep to keep product cool



## **DO NOT assemble panels directly from a fridge**, as they may be initially below 20°C.

## Panel Prep

- **2.1 Lay panels flat in a refrigerator** until all the PCM (phase change material inside the panel) turns solid. At 4°C/39°F the PCM will solidify in a couple hours.
- **2.2 Spread panels out (enable airflow to all sides) in a room just before use** to allow the PCM inside to rise to the appropriate operating temperature. Approximate times:

"03" size = 35 minutes "08" size = 40 minutes Times based on a 22°C/72°F room.

"28" size = 45 minutes "96" size = 50 minutes

**2.3** Shake panels to verify the PCM is solid with just a little liquid. If a little liquid is heard, it is at 21.5°C. If there is a lot of liquid, restart at step 2.1 to ensure the longest hold time. Using liquid PCM or panels with a solid/liquid combination decreases the hold time. Wipe off condensate and proceed with assembly.

PCM Panel Shake Test			l	ISTA 7D Thermal Performance Study Lab-Qualified Hold Times When Starting with Solid Pe			
					Qualified Temps:	15-25°C	20-24
	Room Temp			Cool Cube™ 03	Utilizing Six (6)	91 hrs	47 hr
<u> </u>		>		Cool Cube™ 08	Lab Freezer Temp	83 hrs	66 hr
Colder	(68.0°F) (73.4°F)	Warmer		Cool Cube™ 28	PCM Panels	141 hrs	85 hr
Solid	Solid/Liquid	Liquid		Cool Cube™ 96	(Tan Tab/Label)	143 hrs	91 hr:
21.5°C (70.7°F) Solidifying/Melting Pt.				Times listed are based on lab-validated, 24-hour cycles of summe. & winter profiles (hot & cold ambient temperatures) without the additional thermal mass of a payload, which if conditioned properly, will improve hold times. Actual performance times may			

